

JF015E-PISTON

Replacement Upper Primary Pulley Piston (Billet Steel)

Fits: Versa 2012-2016 & Sentra 2013-2016

All with JF015E (REOF11A)



**New Billet Steel Replacement
Upper Primary Pulley Piston**



Look for piston damage here. This is a press fit and often on disassembly the piston is no longer seated. This results in a leak that can slip the belt & set the low pressure codes.

Primary Pulley

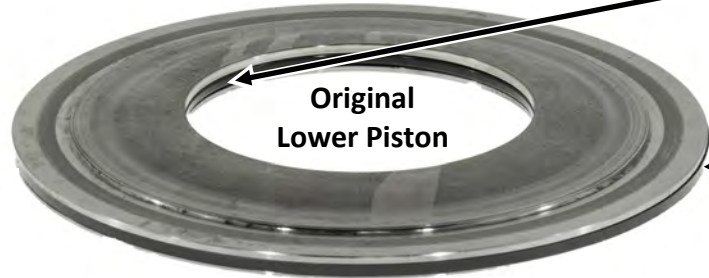


Installing Replacement Upper Pulley Piston



Re-use Plastic Ring from Original Piston:
Clean, Flip ring upside down from original position and install.

Make sure lower piston with seal & ring is installed in to pulley before pressing upper piston in place.



Rubber Seal:

Plastic Ring:
Clean, Flip ring upside down from original position and re-install.



New Piston Seats Here

A 2-1/4" socket works for pressing new piston down onto shoulder.
Do not attempt to remove the new piston once it is seated. The new piston fit is tighter to prevent it from dislodging in use.
Warning: You'll most likely damage the new piston attempting to remove it, once it has been pressed into place.

Piston Seal Area:
Scrub thoroughly.