

3.5 Gallon Stealth WMI Tank for All G20 & G80 M3 BMW

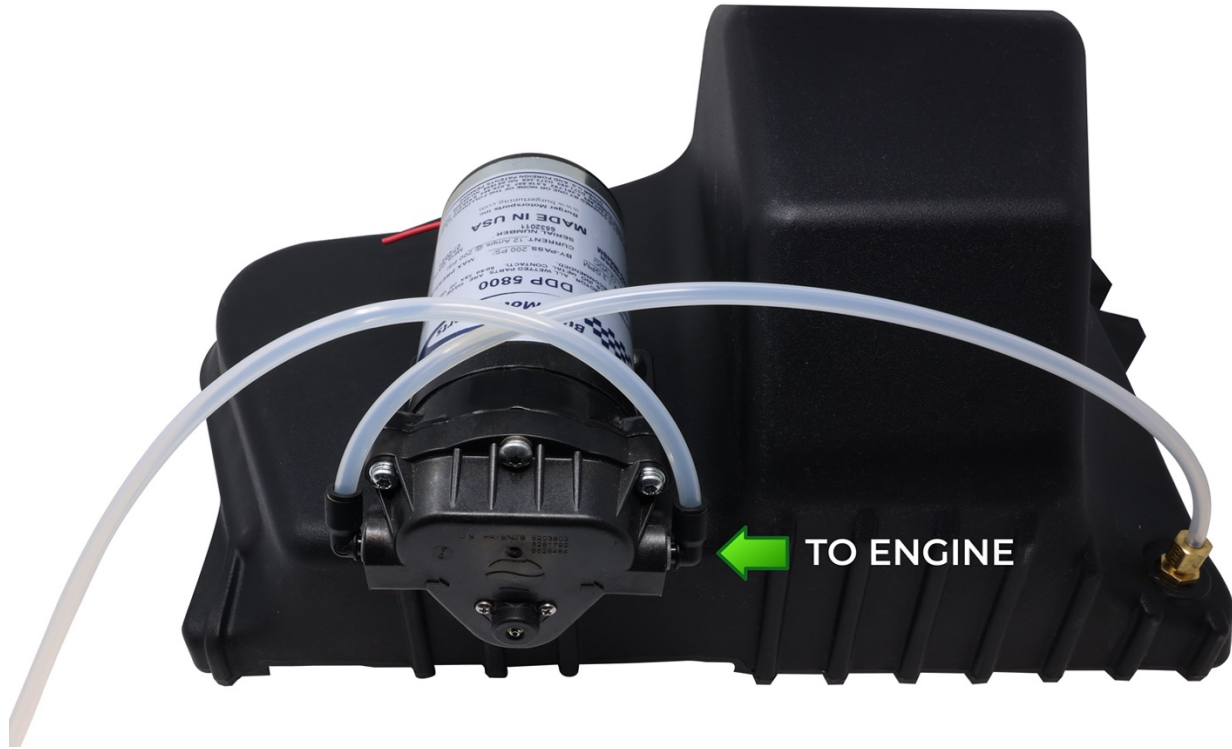
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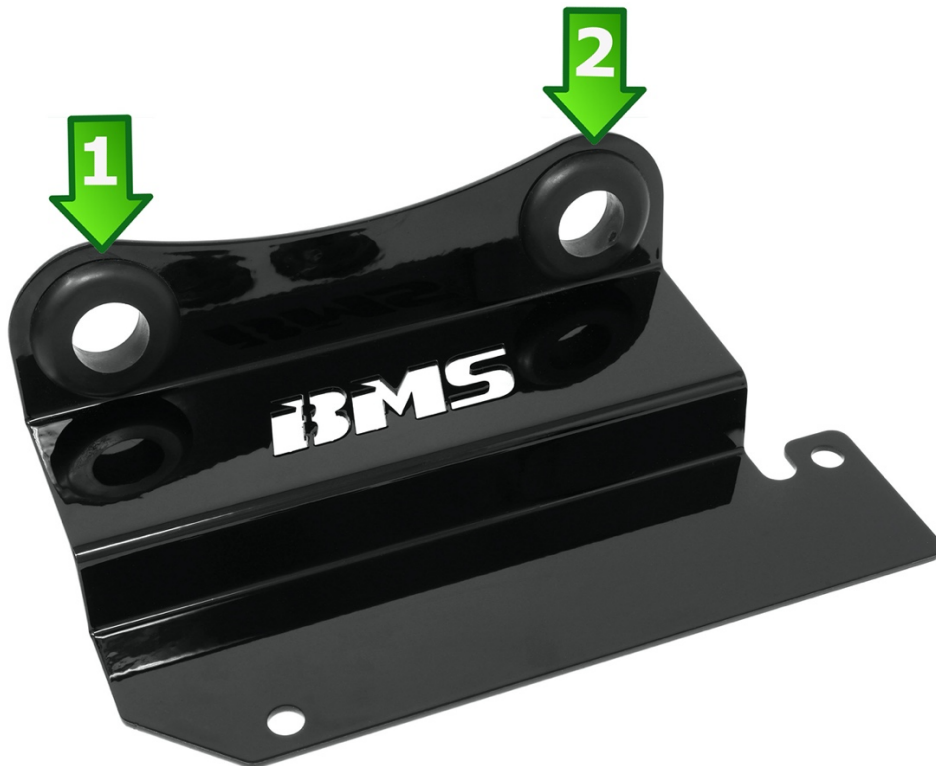
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Before you begin, please note that the pump flow is directional so the pump lines must cross each other like shown in the photo below. Failure to do so will pump fluid in the wrong direction.



Start by placing both rubber grommets inside the metal lower bracket.

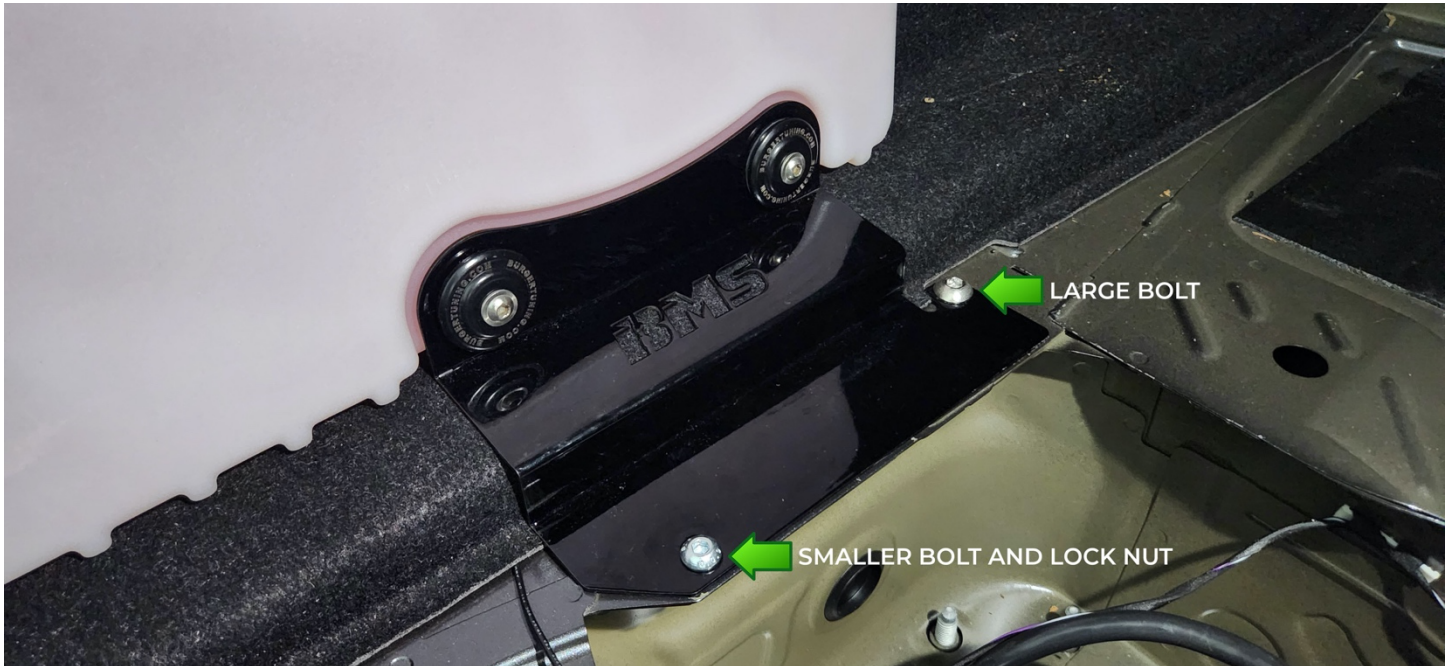


Next attach the lower bracket to the tank with the supplied bell washers along with the flanged button head screws. Do not over tighten. Doing so will damage the brass fitting inside the tank.

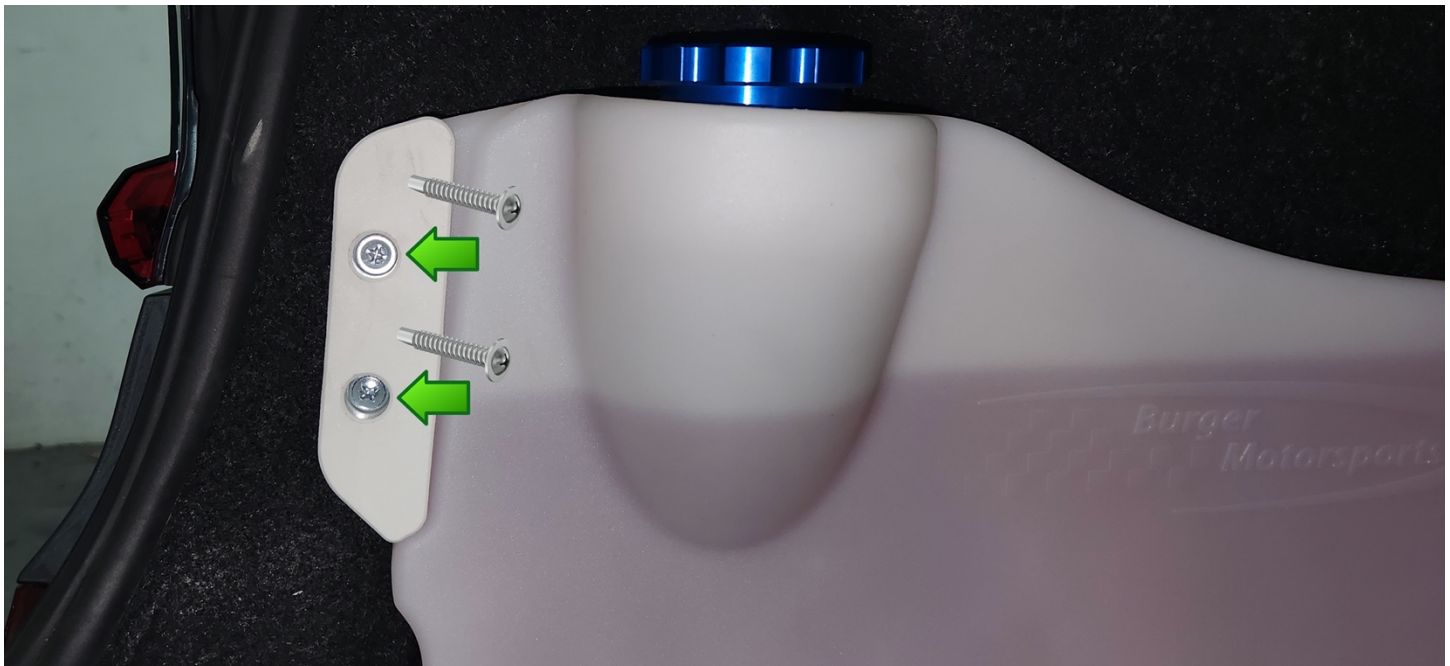


Now remove the lower deck lid from the vehicle and connect the “out” hose to the pump. Please pay close attention to the pump flow direction mentioned on page 1 of this guide. The pump also has flow direction arrows on the bottom of it. Be sure to connect all electrical pump connections.

The smaller of the included bolts goes closer to the battery compartment and requires the included lock nut to be secure. The large bolt threads into rear existing threaded hole.



Now make sure the tank is in the flush position and use the supplied self-tapper screws to drill attach the upper plastic bracket.



Installation complete.