

2014+ TOYOTA TUNDRA 5.7L

CATBACK INSTALLATION INSTRUCTIONS

Thanks for purchasing a Stainless Works catback exhaust system for your 2014+ Toyota Tundra. Our team has worked to ensure that this product is the premium in performance, quality, and fitment. We are proud to say that this system will unleash the true character of your vehicle. We encourage you to read through the following steps, and check the included Bill of Materials before beginning. Please follow these steps to ensure that your installation goes as planned.



2019+ Toyota Tundra TRD Pro CrewMax SR5
(TOYT14XXX)

a.

Disconnect the battery before starting work on the exhaust system for your vehicle. Reconnect the battery when the job is completed.

b.

Your exhaust system can be installed by a weekend warrior but the use of a lift is recommended for ease of installation. If using a jack, the vehicle must be placed on a level hard surface. Jack stands are required for safety reasons.

c.

You will assemble the components together as specified below, but only snug the clamps as you move along from front to back. After aligning all the components in the vehicle, you will tighten all the clamps working from front to back of the vehicle.

d.

When installing your catback system, make certain that the hangers at the end of the exhaust have at least $\frac{3}{4}$ " of clearance to the bumper. The exhaust will grow over $\frac{1}{2}$ " in length and can possibly damage the bumper. If the end of the hangers are too close to the bumper, then you must make sure that you have everything pushed forward onto the slip fit joints more fully.

TOYT002
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DISASSEMBLY

1. Disconnect the battery.
2. Raise and support the vehicle.
3. Loosen 12 mm factory clamp at rear of muffler.
4. Remove tailpipe from rubber hanger & vehicle.
5. Remove (4) 14mm bolts from the left & right catalytic converter two-bolt flanges.
6. Remove the remaining OEM catback from the rubber hangers and remove it from the vehicle.

ASSEMBLY

7. For factory connections, install the left & right flanged catback lead pipes to the OEM flange using the supplied hardware & RTV sealant.
8. Install the x pipe assembly, utilizing the left & right hanger clamps.
9. Install the left & right muffler leads, using (2) 3" clamps.
10. Install both mufflers, using the muffler hanger bracket and (2) 3" saddle clamps.

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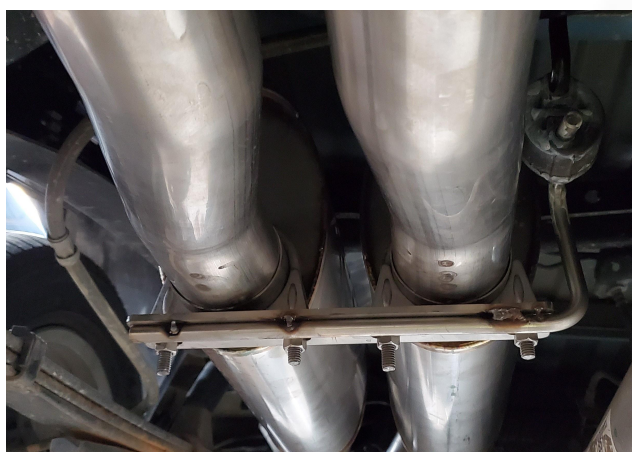
PAGE 2



Detail 3: Rear OEM tailpipe connection



Detail 7/8: Factory connection; X pipe & hanger clamps shown



Detail 10: Mufflers & muffler hanger bracket shown.

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INSV1 - 11.20.19

11.

Install the left and right rear tailpipes over muffler exits, using (2) 3" clamps. Install tailpipe hanger bracket, using (2) 3" saddle clamps.

12.

Install and align the tips using (2) 3" clamps.

13.

Adjust and tighten the system from front to back. Keep the mufflers level from side to side as the tubes are adjusted.

14.

Be sure to have adequate clearance around all wires, hoses and lines. If anything is in contact with the exhaust system, it will melt. Make sure to have at least ½" of clearance and wrap any suspect areas with DEI thermal barrier wrap.

15.

After double checking for clearance and making sure all lines, wires and hoses are secured, drive the truck for 10-20 miles and re-check all clamps and clearances. Your system may be tack welded at the joints/ clamps to reduce shifting of the system during heating and cooling cycles. Make certain to disconnect the battery before performing any welding.



Detail 11: Tailpipes with hanger bracket.



Detail 12: Tips installed.