

(Rear Bumper INSTALLATION INSTRUCTIONS **2011-Current, Nissan, NV**

Please read before beginning

- *Stainless steel hardware may bind together when tightening—it is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly*
- *This installation requires two people*

Required tools

- Standard wrench set
- Leveling tool
- Drill with 1/2" Drill Bit



Included hardware

Quantity

| | |
|---|---|
| • 70092 – Hex Head M12-1.25x40mm Grade 8.8 Bolt | 6 |
| • 70106 – Lock Washer | 6 |
| • 70081 – 1/2" x1.75" Grade 8 Bolt | 2 |
| • 70033 – 1/2" Nylock Nut | 2 |
| • 70050 – 1/2" Washer | 4 |
| • Antiseize Packet, 2g | 1 |

Installation Instructions

1. Remove trailer wiring that may be hooked up to the factory rear bumper.
2. Once all of the wiring is free from the factory bumper then you can remove it. Remove the 3 bolts from each side of the bumper that hold it to the frame.
3. With the help of a friend remove the rear bumper.
4. Line your new aluminess rear bumper up with the same holes that the factory bumper used. Use the included hardware to hold your Aluminess rear bumper to the frame.
5. Using the hitch holes as a guide. Drill a 1/2" hole through the bottom of the bumper. Install the provided 1/2" hardware to bolt the hitch to the bumper for extra support.





6. When installing your tire to the tire rack swing arm (if applicable), be sure to place the tire so that it rests on the two support arms before tightening anything down (**see Figure 1**)



Figure 1. Rest tire on both support arms (before tightening the lugs or ubolts down).
NOTE Your bumper may look different than the one seen in the above picture.

7. Recheck all hardware after 250 miles to ensure it is tight.