

LADDER INSTALLATION INSTRUCTIONS **Chevy Van**

Please read before beginning

- *Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly*
- *This installation is easier with two people*

Required tools

- Standard wrench set
- Drill and 1/4" drill bit
- C-clamps



Included hardware

Quantity

- | | |
|--|----|
| • 300198 – Ladder clip, 1/4"-20 studs | 2 |
| • 310111 – Angle bracket | 1 |
| • 70060 – 1/4"-20 x 1" Stainless steel button head bolt | 8 |
| • 70008 – 1/4"-20 Stainless steel nuts with nylon insert | 12 |
| • 70009 – 1/4" ID Stainless steel washer | 20 |
| • Antiseize Packet, 2g | 1 |

Assembly instructions

1. Rest the ladder in the desired location on the side of the van, and clamp the 1"x 2" ladder clips with loosely tightened nuts on the bottom side of the drip rail
2. Leaving the clips clamped, drill a 1/4" hole through the drip rail and the clip approximately in the center (See Figure 1)

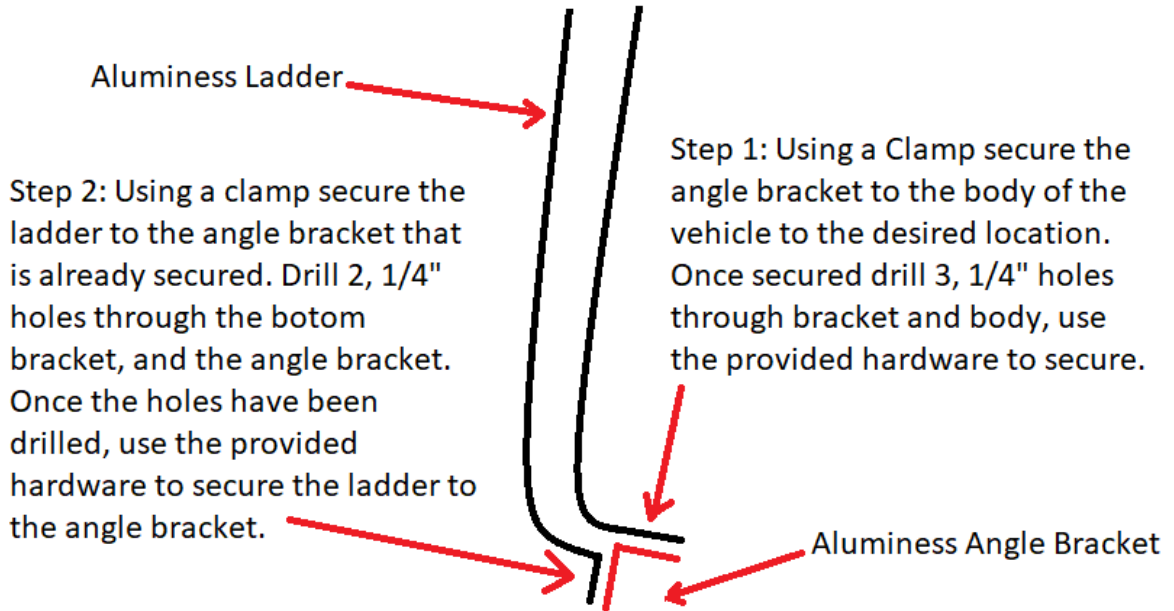




3. Using the supplied 1/4" bolt and washer on top, bolt the clips onto the drip rail
4. Loosely bolt the angle bracket with the supplied hardware to the bottom of the ladder
5. Clamp the bracket to the pinch weld on the fender of the van, and check for straightness (See Figure2)

Figure 2.

Bottom Portion Installation Guide



6. Drill through the pinch weld and angle bracket in three places (spaced apart but not in any specific location) and insert the supplied 1/4" hardware through these holes, tightening down the nuts
7. Tighten the nuts on the ladder clips