

Installation Instructions: TR-0006 **08-10 Ford Super Duty** 20" LED Light Bar Brackets

The TR-0006 Bracket Kit for 08-10 Ford Super Duty Trucks allows you to place a 20" LED Light Bar in the center bumper opening. Easy, no-drill brackets mount to existing holes in the bumper, using factory and included hardware.

Kit Contents:

- Pair of light bar brackets
- (2) 3/8-16 x 1" Stainless Button Head Bolts
- (4) Stainless Washers
- (2) Stainless 3/8 Nyloc Nuts
- 1. Remove the factory front bumper by first unplugging the fog light wiring harness from the main harness up under the bumper on the drivers side.
- 2. Remove the bolt on each side of the frame in the wheel well holding the bumper end support brackets.
- 3. Remove the 4 bolts (2 per side) on the front face of the bumper on the outside of the tow hooks.
- 4. Pull the bumper off and set it face down on a soft surface, such as a moving blanket.
- 5. Remove the top, inside bolt on the factory bumper brackets (see photo 1)
- 6. With a screw driver or set of needle nose pliers, remove the plastic fastener on the bottom of the bumper, to the inside of the bottom bumper bracket bolts. (see photo 1 & 2) Pull up on the center using the pliers or screw driver to release the fastener.
- 7. Attach the left and right TR-0006 brackets to your LED light bar loosely and set them face down on the bumper.
- 8. Replace the top factory bumper bracket bolt by inserting it through the TR-0006 brackets, leave loose.
- 9. Insert a 3/8" stainless button head bolt in the bottom hole in the bracket, and through the hole in the bumper from where you removed the plastic fastener and loosely install the Nyloc nut.
- 10. Center the light bar left-to-right in the opening of the bumper and tighten down all hardware.
- 11. Re-install the bumper in the reverse order you removed it, and wire up vour LED light bar.

Thank you for purchasing a product from KD Fabworks!







Photo 1

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