

2019-20 Polaris 850 RMK Complete Clutch kit 0-3000ft Boondocking Kit with Straightline Single Pipe (123-156)

## Parts included in Clutch Kit:

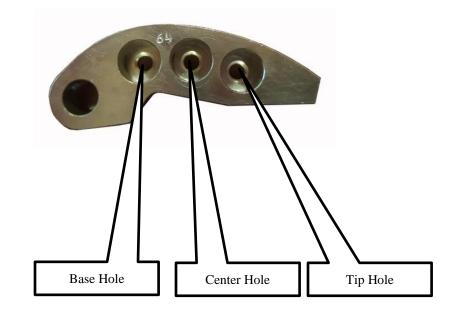
1-Primary Spring 123-108 (white)
3-Primary Clutch Weights 125-137 (64-80g)
1-Secondary Spring 210184 (red/pink)
1-TSS-04 Helix 125-131
1- 125-135 Weight Adjustment Kit
6 – 125-133 Tungsten Washers

## Operating RPM: Operating RPM with Straightline pipe – 7800 up to 8050 (**Do Not rev over 8100 RPM**)

## Settings: with Straightline Pipe

Helix Setting - Side B

Clutch weight starting point: Base Hole – 6.5g Total 2-Tungsten washers 1 – Small Washer 1 – Long Bolt Center Hole – 6.1g Total 2-Tungsten washers 1 – Small Washer 1 – Long Bolt Tip Hole – 6.1g total Weight 1 - Tungsten washers 1 – Small Washer 1 – Long Bolt <u>See Clutch Weight Box for overview on</u> weights/washers/bolts and tungsten,



## <u>NOTE: With the Straightline Pipe gearing the machine</u> <u>to minimum of 2 to 1 ratio gearing will help</u> <u>substantially at low elevation.</u>

Remove the primary clutch and install the weights and primary spring. Remove secondary clutch **and install new helix in proper setting**, with spring. Inspect all internal clutch components for wear. **If excesses wear is prevalent replace needed items.** 

Check out Straightline @ <u>www.straightlineperformance.com</u> Tech questions can be handled via e-mail at <u>tech@straightlineperformance.com</u>