

## M7 Pre-Intercooler Charge Pipe Installation Guidelines



### Removal of stock unit:

1. Begin by removing the 8mm bolt that holds the coolant expansion tank to the frame of the car.
2. Pull the tank away from the frame and out of the way for the process.
3. Loosen the clamp connecting the OEM charge pipe to the turbo.
4. Halfway down is the charge pipe muffler, a large black plastic housing. Remove the bolt that holds this in place.
5. At the bottom of the car, loosen the clamp that connects the charge pipe to the intercooler. Remove the entire charge pipe/ muffler assembly from the car.
6. Save all hose clamps for use on the new M7 unit.

### Installation of M7 PIC Pipe:

1. Clean the attachment points with acetone to remove any oil residue.
2. Using the OEM Clamps, install the M7 Charge Pipe onto the intercooler and the turbo.
3. Tighten down clamps on the turbo and intercooler until they are snug.
4. Re-install the coolant expansion tank to the frame of the car.
5. Installation is now complete

If you have any questions or concerns, don't hesitate to call our office Monday – Friday, 9am—4pm EST. Or e-mail us [techsupport@m7tuning.com](mailto:techsupport@m7tuning.com).

Enjoy the Ride,  
Team M7