

1. Remove the air box cover (fig. 1).
2. Using a 10mm T-handle or socket remove the 8mm bolt for the OEM chain guide (fig. 2).
3. Using an 8mm T-handle or socket remove the three 6mm bolts for the slave cylinder and OEM chain guide (fig. 3).
4. Using the supplied M8x50mm hex head bolt and locknut, fasten the provided spacer, knockdown bar, and chain slider (do not tighten at this time) (fig. 4).
  - a. Note: be sure the opposite side of the knockdown bar is positioned as shown (part number facing inward) (fig. 5).
5. Using the provided M6x40mm hex head bolts, mount the clutch guard over the slave cylinder (fig. 6).
  - a. Push the slave cylinder guard and slave cylinder up against the engine cases with your hand.
  - b. Align the 3 bolts in the slave cylinder guard and tighten evenly to ensure a square fit.
6. Refer back to step 4 and tighten the 8mm bolt at this time.
  - a. Note: Make sure the chain slider is rotated up against the air box (fig 7).
7. Have fun and ride safe!



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## PART NUMBER 13-1023 & 13-2023 Clutch Slave Cylinder Guard Installation Instructions

