

## 2014+ Silverado and Sierra Cat-Back Exhaust 5.3L V8

Part No. 92T105, 92T106, 92T110, 92T111

### Materials Included

- Qty (1) – Lead pipe
- Qty (1) – Front over axle tube
- Qty (1) – Rear over axle tube
- Qty (1) – Muffler for 92T110, or delete tube for 92T105
- Qty (1) – Tip
- Qty (3) – 3 inch clamps
- Qty (1) – 2 ¾ inch swivel clamp

**Required Tools** 15mm Socket

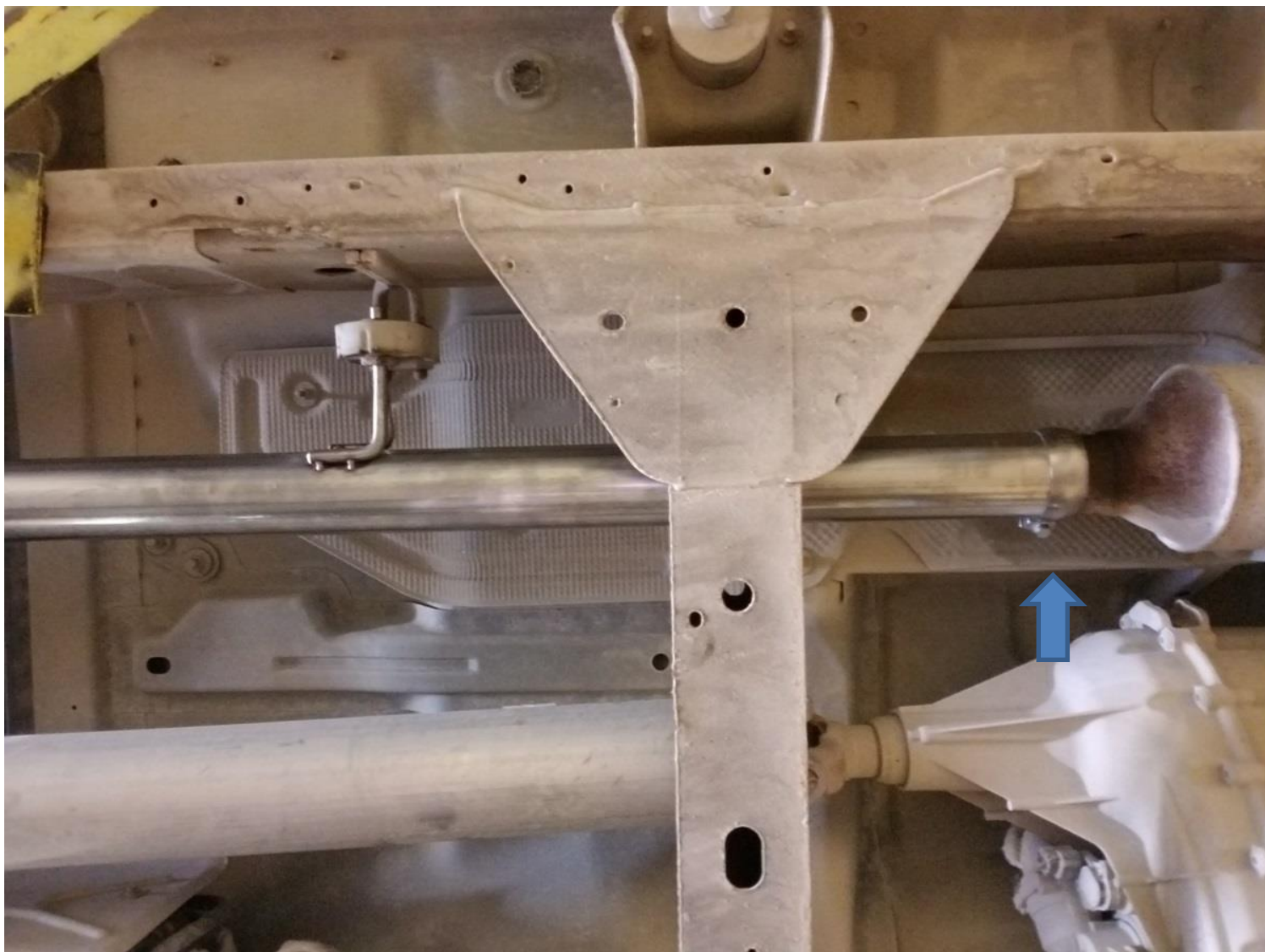


Part # 92T110

Part No. 92T110



Part # 92T105



## Stock System Removal

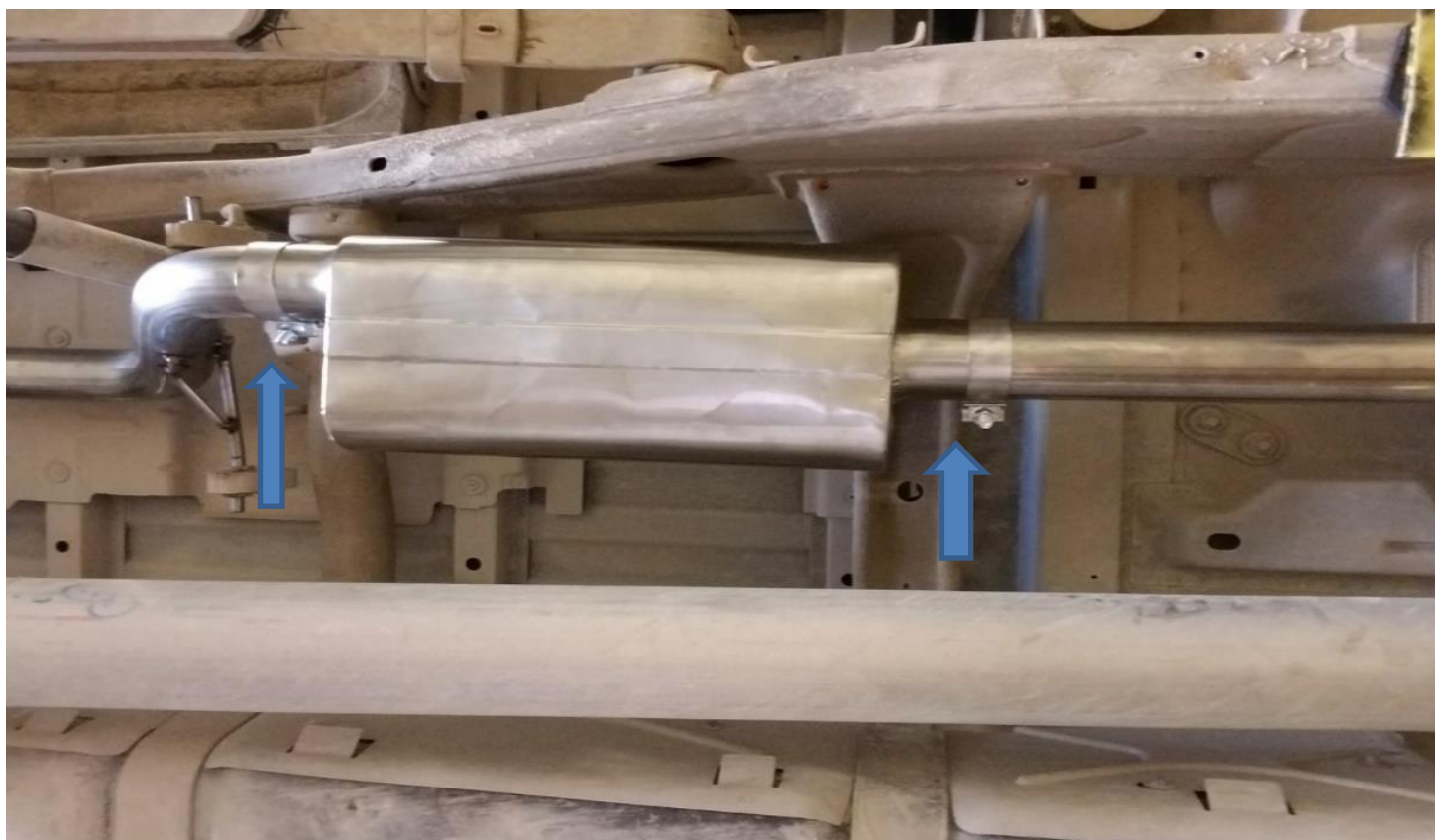
Step 1 – Unclamp factory exhaust at (figure 1).

Step 2 - The exhaust system is now only held on by it's hang points. Remove hangers from the rubber isolators along the exhaust back to the tail pipe area. Once removed the system will drop down in one piece.

## MRT Exhaust Installation



Step 1 - Locate MRT flared tube. It is the longest piece of the kit. Install flared tube with flared end over the downpipe outlet with provided clamp. Tighten clamp until snug but not tight. Final tightening will be conducted once the system is fully positioned.



(Figure 2) Muffler orientation

Step 2 – For the Deep & Mellow exhaust Attach MRT muffler inlet side to the previously installed flare tube. The inlet side of the muffler is the centered tubing.

**OR**

For the ToughTruck System install the muffler delete tube included with the kit onto the flare tube outlet with clamp. Make sure to tighten clamps until they are snug NOT tight.



**Figure 3 – Before Axle Tube**

Step 3– Locate the before axle tube. Insert the opening closest to the rod hangers into the outlet side of the muffler with clamp. Slide hangers on to factory exhaust isolators as shown in figure 3

Step 4- Connect the tail pipe section to the before axle tubing with clamp snugly. The tailpipe has one hanger near its midsection that will insert into the stock rubber isolator.



**Figure 4**

Step 5 – Align tip, now tighten all band clamps from front to rear, starting with the swivel clamp to factory tube.

Step 6 – Test Drive your vehicle for 20-30 minutes to allow the system to heat cycle. This allows the system to expand and contract from heat. Once done driving go back and check that all clamps are tight. You have completed installation of your new exhaust

## Warranty Information

*IMPORTANT* – The warranty on this product is VOID if the product is not properly installed, or has been modified or altered in any way. If you believe that modification will be required to fit an MRT Exhaust System on your vehicle, **please contact** MRT for assistance **BEFORE** making any modifications to the system.

MRT appreciates your business; please feel free to contact us at any point with questions or concerns at 734-455-5807 or via email at Sales@MRT-Direct.com



