

FRONT BUMPER FASCIA FOR G8X M3/M4

Installation Guide



Please refer to the Installation Guide for the proper installation of your product. Failure to handle this product correctly may result in injury or damage to the product. The manufacturer is not responsible for any damage caused by the user's mishandling.

Installation Guide page

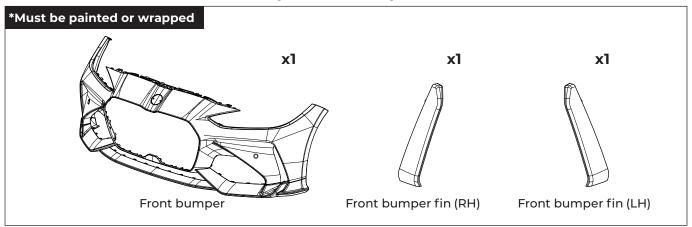
What's included	·2-4
Bumper components assembly process	5-12

Compatible with

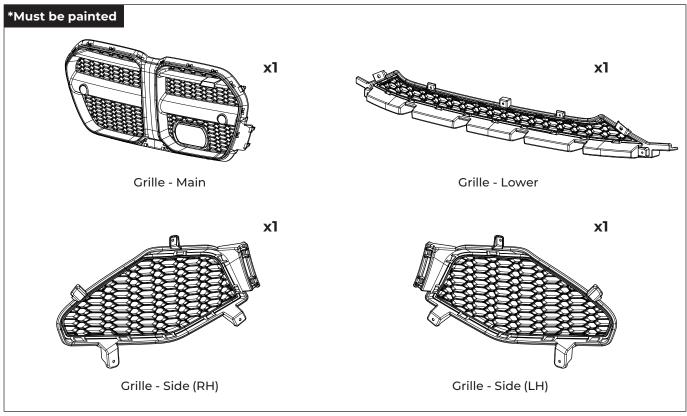
2021 BMW M3 Standard 2021 BMW M3 Competition 2022 BMW M3 Standard 2022 BMW M3 Competition 2023 BMW M3 Standard 2023 BMW M3 Competition 2021 BMW M4 Standard 2021 BMW M4 Competition 2022 BMW M4 Standard 2022 BMW M4 Competition 2023 BMW M4 Standard 2023 BMW M4 Competition 2023 BMW M4 CSL

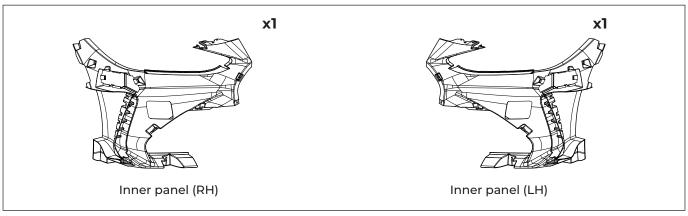


Components: Bumper unit



Components: Inner components

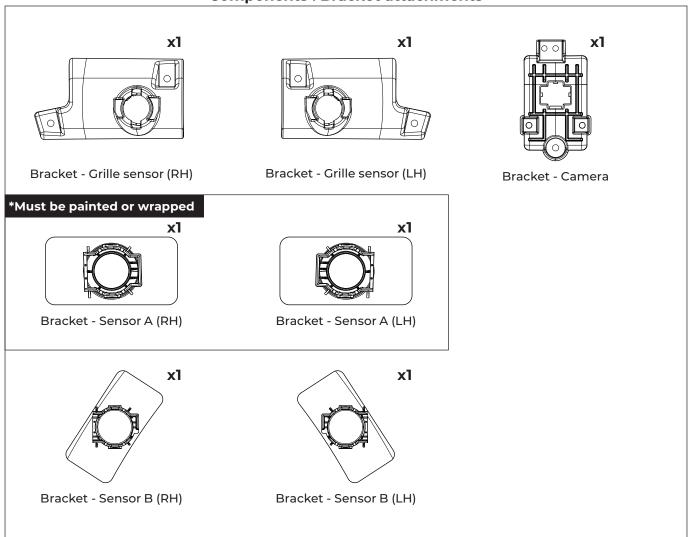






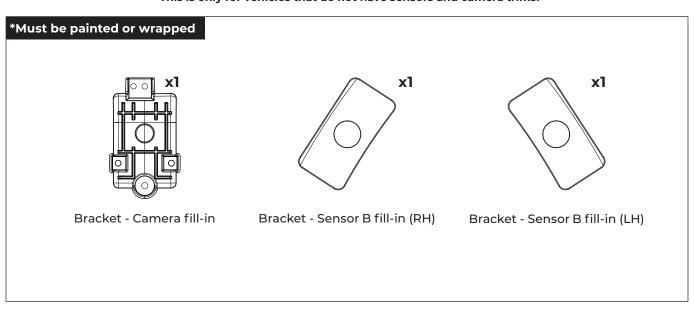
FRONT BUMPER FASCIA

Components: Bracket attachments



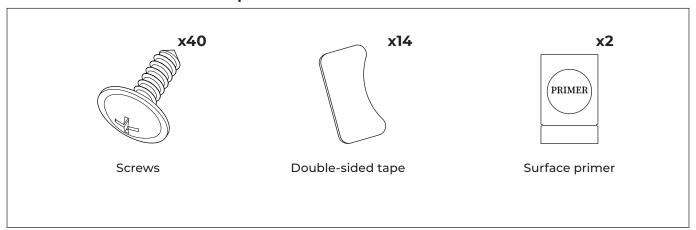
Components: Bracket fill-ins

*This is only for vehicles that do not have sensors and camera trims.



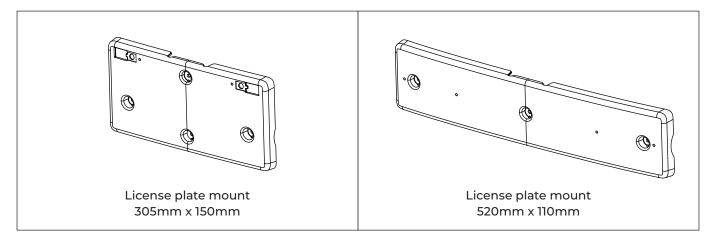
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Components: Fastener and adhesives



Components: License plate mount

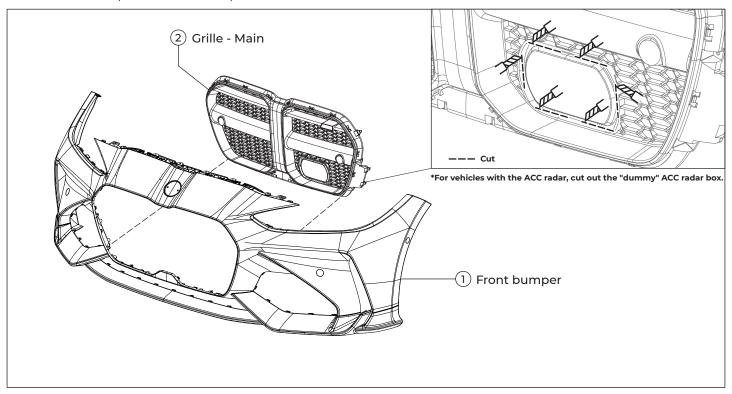
*One relevant mount (based on purchase region) will be included.

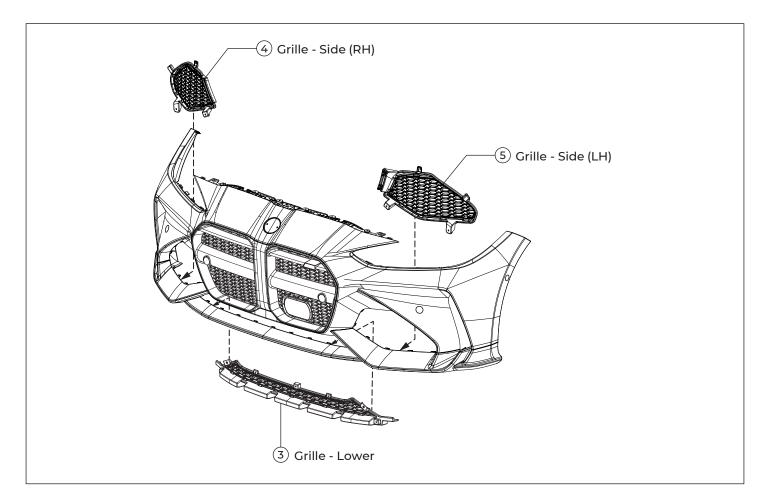


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A-1. Install the inner components into the front bumper in the order shown below.

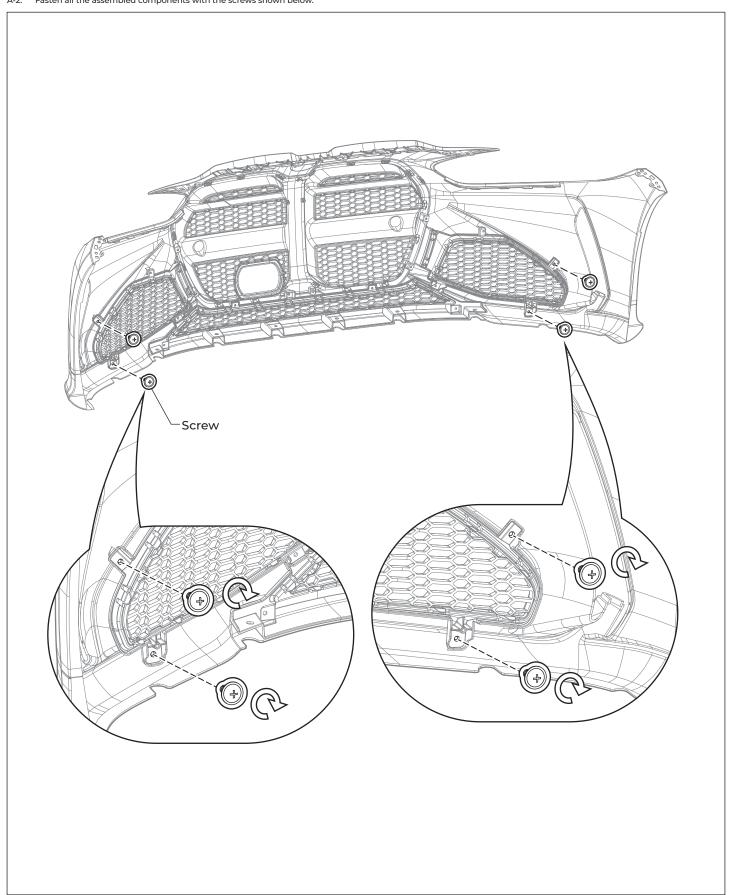






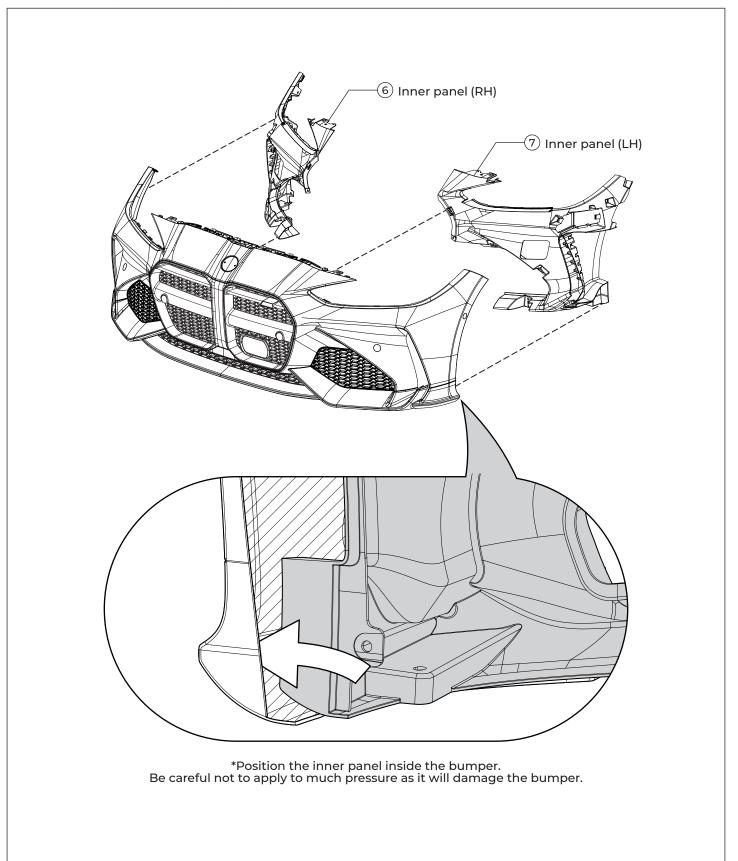
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A-2. Fasten all the assembled components with the screws shown below.



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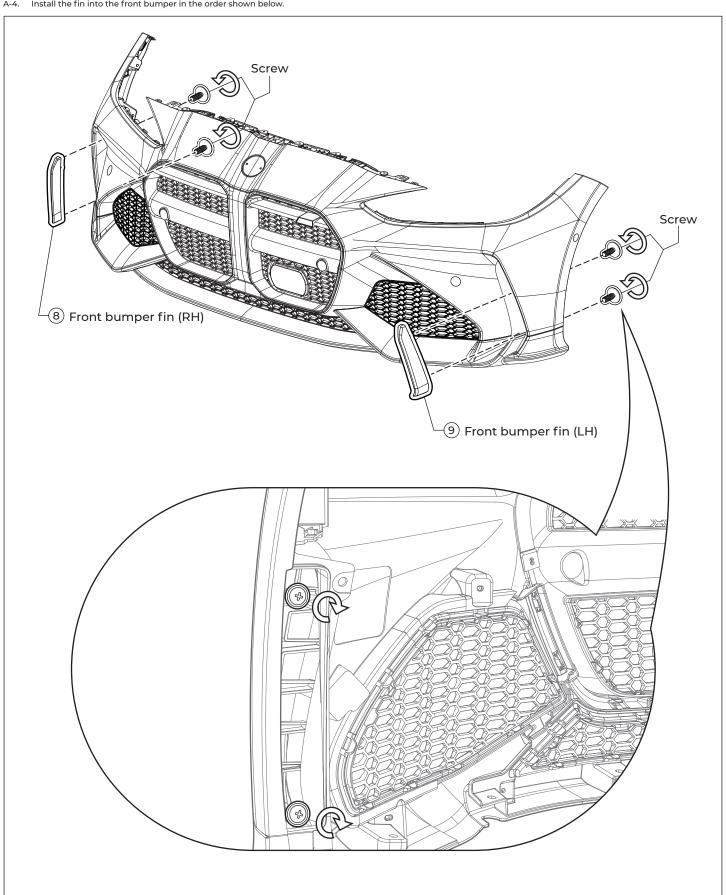
A-3. Install the inner components into the front bumper in the order shown below.



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A-4. Install the fin into the front bumper in the order shown below.





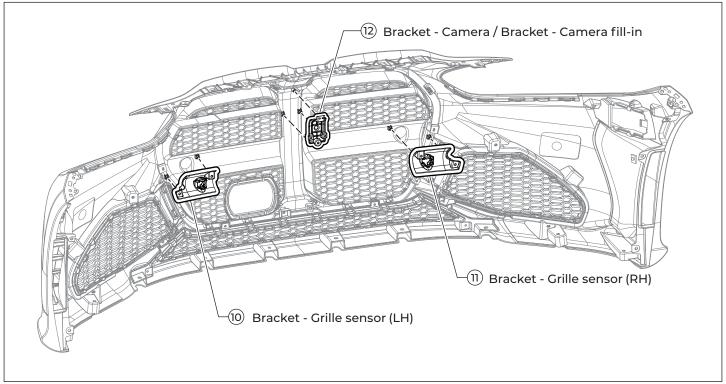
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SPECIAL NOTE

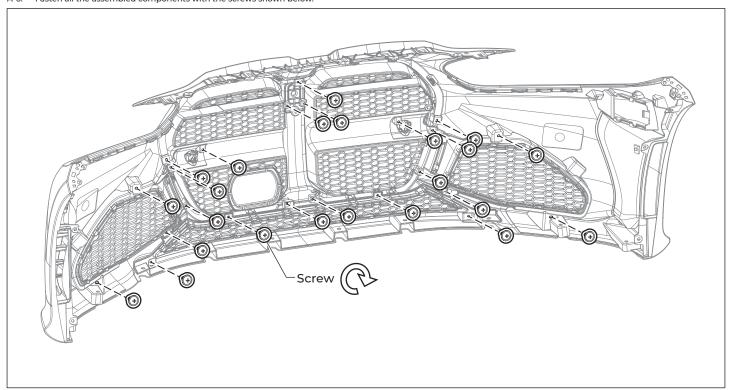
In this step, the camera bracket components will vary depending on the vehicle trims.

Check your vehicle trims.

A-5. Assemble the bracket or bracket fill-ins Grille - Main in the order shown below.

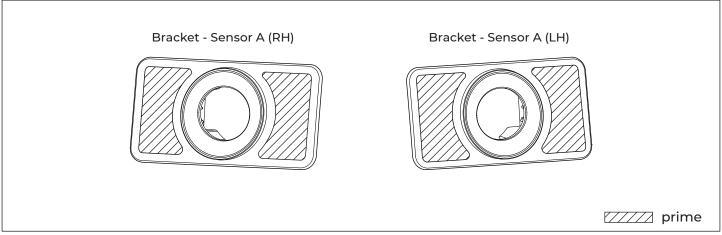


A-6. Fasten all the assembled components with the screws shown below.

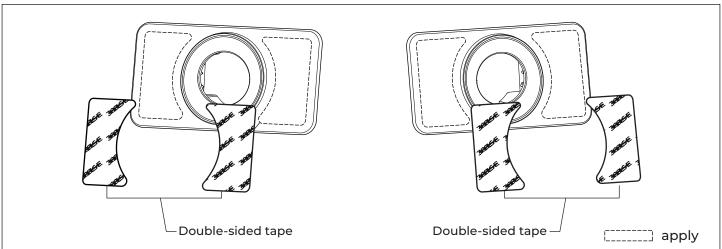


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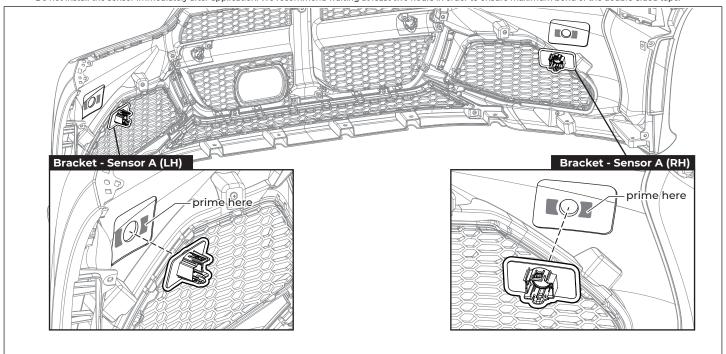
A-7. Prep the bracket - sensor A with the provided surface primer as shown in the figure below.



A-8. Remove the backing of the double-sided tape and apply as shown in the figure below.



A-9. Prep the inner panel with the provided surface primer as shown in the figure below.
Remove the front liner of the double-sided tape and apply as shown in the figure below.
*Do not install the sensor immediately after application. We recommend waiting at least two hours in order to ensure maximum bond of the double-sided tape.





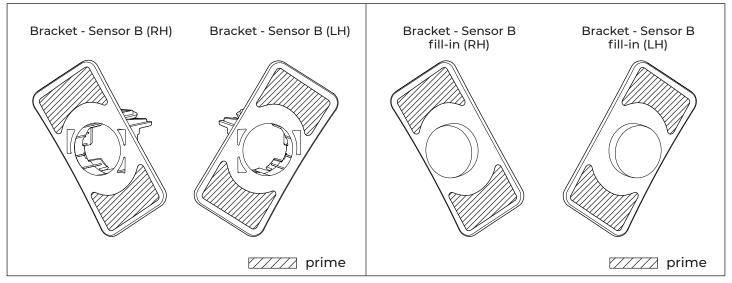
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SPECIAL NOTE

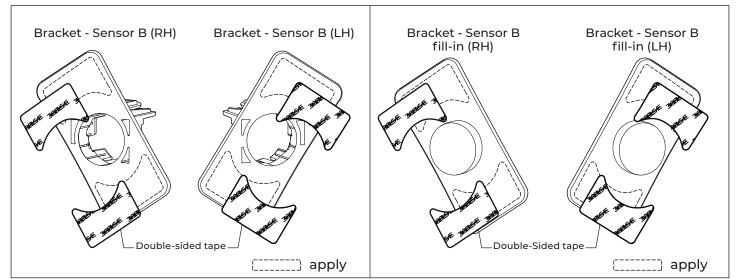
In this step, the sensor bracket components will vary depending on the vehicle trims.

Check your vehicle trims.

A-10. Prep the bracket - sensor B or Bracket - Sensor B fill-in with the provided surface primer as shown in the figure below.



 $\hbox{A-11.} \quad \hbox{Remove the backing of the double-sided tape and apply as shown in the figure below.}$

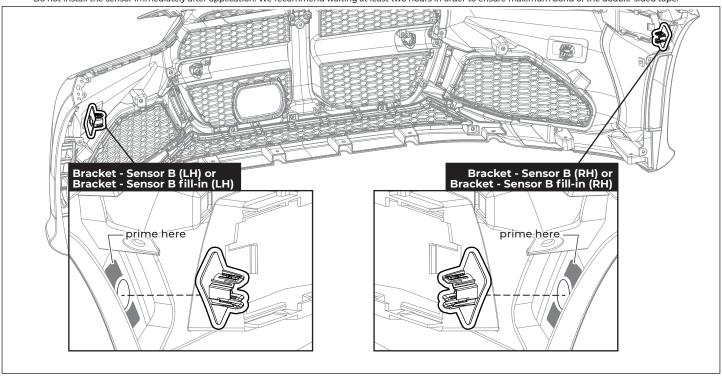


ENG.

A-12. Prep the bumper with the provided surface primer as shown in the figure below.

Remove the front lining of the double-sided tape and apply as shown in the figure below.

*Do not install the sensor immediately after application. We recommend waiting at least two hours in order to ensure maximum bond of the double-sided tape.



A-13. Transfer factory attachments such as the sensors, modules, and wiring harness to the ADRO bumper.

